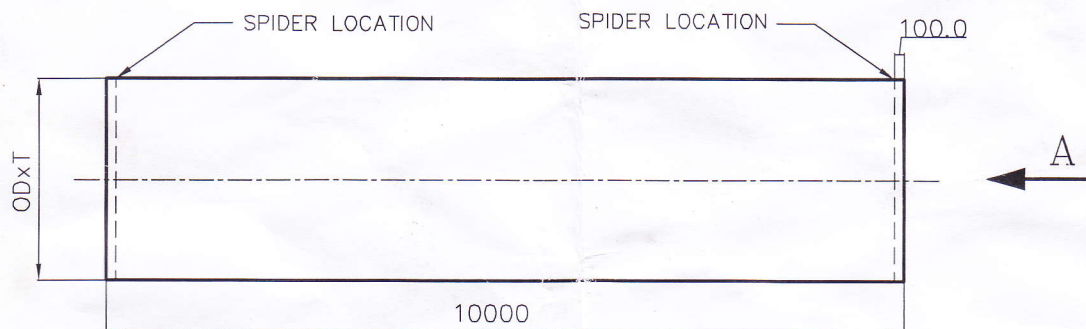


CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

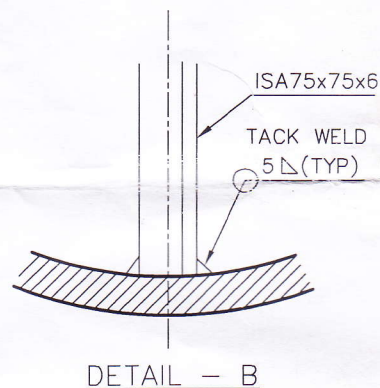
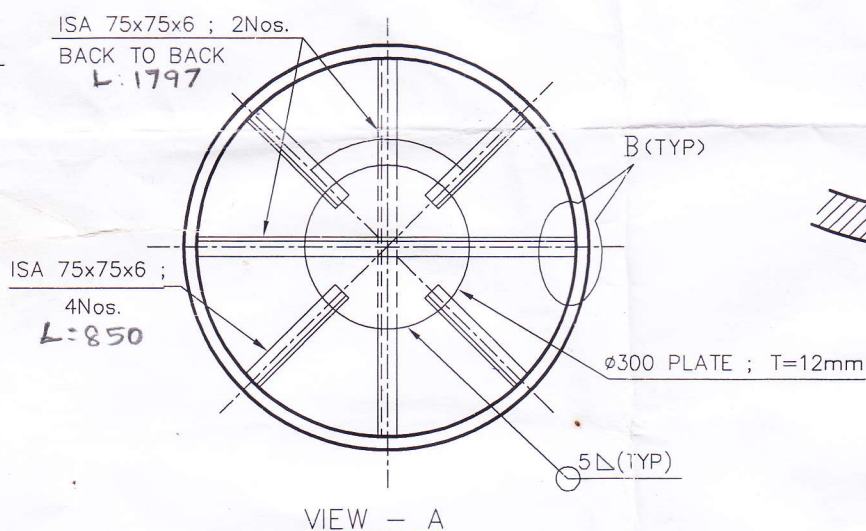
REV	DATE	ALTERED
		APPROVED

ALL DIMENSIONS ARE IN MILLIMETRES



SPIRAL/LONGITUDINAL WELDED PIPE

(2 LOCATIONS IN 10 MTR. PIPE)



STANDARD

			BHARAT HEAVY ELECTRICALS LIMITED		DRN	C.KUMAR	SIGN	DATE	NO. OF VAR
		PIPING CENTRE		CHD	C.K.KARAN		11.04.08		
		CHENNAI 600 017		APPD	C.K.KARAN		11.04.08		
DEPT	GRADE OF UNTOL DIM		SCALE	WEIGHT (KG).	REF. TO ASSY./OLD DRG.			ITEM NO.	NO. OF ITEMS
CODE	C / M / F		N.T.S						
TITLE					CARD CODE	DRAWING NO.			REV
SPIDER ARRANGEMENT FOR FOR PIPE DIA > 1000					U 01	4-80-999-93078			00

Size A4